



HouseLink HL-10S

Installation and Operation Manual



Table of Contents

- Installation Overview 3
- Components 3
 - BinTrac Indicator (Version 3.15 or higher)..... 3
 - Load Cell Bracket 3
 - Smart Summing Box..... 3
 - BinTrac Power Supply 3
 - HouseLink Model HL-10S..... 3
- Installation 4
 - Mounting HouseLink HL-10S 4
 - Wiring the HouseLink HL-10S Interface 4
- SETUP & CONFIGURATION..... 5
- Serial Interface Configuration Switch Block (4 position) 5
- Communication Interface Switch Block (10 position) 6
- Modbus RTU 6
- MODBUS PACKET DATA FORMAT 7
- ASCII (7 bit)..... 9
- ASCII DATA RECORD FORMATS 10
- Communications Hub 11
- Troubleshooting 12
 - RESET BUTTON 12
 - BinTrac Error Messages 13
 - no.bin 13
 - Error..... 13
 - no.con 13
- Operational Specifications 14

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Installation Overview

This guide covers the mounting and wiring of the HouseLink HL-10S interface. HouseLink interfaces should be placed indoors.



This symbol means the text has extra importance since it is describing the importance of a feature or explaining a step to which you should pay close attention to avoid problems, or to which safety is a concern.

Components

A BinTrac system consists of a number of basic components:

BinTrac Indicator (Version 3.15 or higher)

This is the main unit of the BinTrac system. The BinTrac Indicator communicates with the Smart Summing Boxes to register the weight of feed in the bins and peripheral devices including HouseLink HL-10S. The feed level is computed and displayed on the LED bar graph. One BinTrac Indicator can display up to four feed bins.

Bintrac Indicator (Version 3.08 or earlier)

Bintrac Indicators with previous software versions (3.08 or earlier) will only work in Pass Through mode (see page 10).

Load Cell Bracket

Four or more load cell brackets allow the BinTrac Indicator to accurately measure the feed level in your bins. The summing box averages the signals from all brackets to minimize errors that could result from voids (holes) in the feed.

Smart Summing Box

One Smart Summing Box per bin communicates the current reading on the leg brackets to the BinTrac Indicator.

BinTrac Power Supply

This provides the power for the BinTrac system. The power supply converts the line voltage to low voltage.

HouseLink Model HL-10S

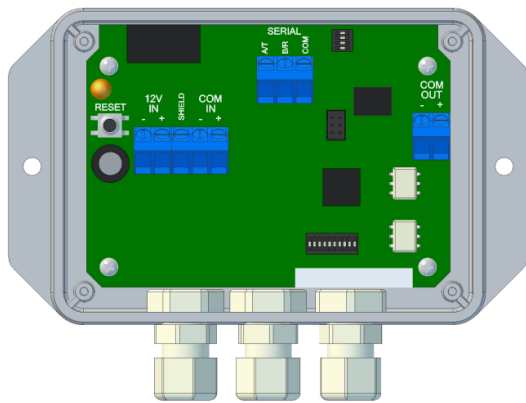
The HouseLink 10S (HL-10S) provides an RS232 or RS485 serial interface to the BinTrac system.

Installation

Mounting HouseLink HL-10S

Step 1: If the HouseLink HL-10S is to be used in RS-232 mode, it should be mounted no more than 25 feet from the house control. If the HouseLink HL-10S is to be used in RS-485 mode, it can be mounted up to 1000 feet from the house control.

Wiring the HouseLink HL-10S Interface



| HL-10S | BinTrac Indicator |
|---------------------------------------|--------------------------|
| +12V (IN) | +12V |
| -12V (IN) | -12V |
| +COM (IN) | +12 SIG |
| -COM (IN) | -12 SIG |
| | |
| HL-10S Interface RS-485/RS-232 | House Control/PLC |
| A/T | Data Receive |
| B/R | Data Transmit |
| COMMON | Data Common |

Table 1

Step 2: Connect the HouseLink HL10S interface to the BinTrac Indicator using the wiring guidelines in Table 1.

Step 3: Connect the Transmit (RS-232) or A (RS-485), Receive (RS-232) or B (RS-485) and Common to the House Control or PLC.

Step 4: Once the Bintrac System and the HouseLink HL-10S is installed and powered up, press the RESET button on the board. This will force the device to power cycle allowing it discover any devices.

SETUP & CONFIGURATION

There are three modes the HouseLink HL-10S Interface can communicate; ASCII, Modbus RTU and as a Communication Hub. ASCII and Modbus RTU are unique software protocols designed to allow the PLC or house control to communicate with multiple remote devices. The Communication Hub uses a proprietary communication protocol to connect the scale system to BinLink for local monitoring and management and Bintrac.com for remote monitoring and management. Each of these modes use specific setup requirements. Specific settings will need to be provided, these must be obtained from the PLC or house control administrator.

There are two sets of switch blocks that need to be set in order for your HouseLink HL-10S to operate. The interface configuration switch block (4 positions) allows the user to switch between RS-232 and RS-485 access advanced settings (see below). The communication interface switch block (10 positions) allows the user to set the mode and various settings for each mode based on the user requirements.

Serial Interface Configuration Switch Block (4 position)

| | Dip Switch 1 | Dip Switch 2 | Dip Switch 3 | Dip Switch 4 |
|--------|--------------|--------------|--------------|--------------|
| RS-232 | OFF | ON | ON | OFF |
| RS-485 | OFF | OFF | OFF | OFF |

Table 2

The switches in Table 2 should be set prior to moving forward with the rest of the configuration and will not need to be changed thereafter. Below are the advanced settings

Switch 1: Terminating Resister

The terminating resister helps control signal reflections and is especially important for high speed RS-485 communications. This switch can be turned to the **ON** position for RS-485 applications that use a higher baud rate, long cable run or there is a considerable amount of noise on the cable. For RS-232 applications, this switch should be set to the **OFF** position.

Switch 2: Charge Pump

When using RS-232 in full duplex, this switch should be set to **ON**.

Switch 3: RS-485/RS-232

Switch is used to set RS-232 or RS-485. When set to RS-232, cabling should be no longer than 25 feet.

Switch 4: Slew Rate Limiter (RS-485)/Z input (RS-232)

For low speed RS-485 below 150K baud rate, this switch should set to **ON**. This will control reflection on an improperly terminated cable. For high speed RS-485 (baud rates greater than 150K), this switch should be set to **OFF**. For RS-232, this switch should be set to **OFF**.

Communication Interface Switch Block (10 position)

The following pages will outline how to set up the HouseLink HL-10S for each communications interface mode. Prior to making these configuration changes, you should verify you have the proper settings from the administrator.

Modbus RTU

| | Dip Switch 1 | Dip Switch 2 | Dip Switch 3 | Dip Switch 4 | Dip Switch 5 | Dip Switch 6 | Dip Switch 7 | Dip Switch 8 | Dip Switch 9 | Dip Switch 10 |
|-------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
| Modbus Output | OFF | ON | - | - | - | - | OFF | OFF | OFF | - |
| Baud Rate (1200) | | - | OFF | OFF | - | - | - | - | - | - |
| Baud Rate (9600) | - | - | ON | OFF | - | - | - | - | - | - |
| Baud Rate (19200) | - | - | OFF | ON | - | - | - | - | - | - |
| Baud Rate (38400) | - | - | ON | ON | - | - | - | - | - | - |
| No Parity | - | - | - | - | OFF | OFF | - | - | - | - |
| Even Parity | - | - | - | - | ON | OFF | - | - | - | - |
| Odd Parity | - | - | - | - | OFF | ON | - | - | - | - |
| No Parity | - | - | - | - | ON | ON | - | - | - | - |
| RS-232 | - | - | - | - | - | - | - | - | - | ON |
| RS-485 | - | - | - | - | - | - | - | - | - | OFF |

Table 3

Modbus Output

Switch 1 and 2 allow the user to set the HouseLink HL-10S to Modbus or ASCII. For Modbus, switch 1 will be set to **OFF** and switch 2 will be set to **ON**.

Baud Rate

There are four different baud rates that are used on the HouseLink HL-10S; 1200, 9600, 19200 and 38400. Switch 3 and 4 will need to be set according to the chosen baud rate. Refer to Table 3 above to determine the correct switch settings.

Parity

There are three different parity settings that are used on the HouseLink HL-10S; No Parity, Even Parity and Odd Parity. Refer to Table 3 above to determine the correct switch settings.

Serial Interface

Switch 10 is used to set the HouseLink HL-10S to either RS-232 (**ON**) or RS-485 (**OFF**).

NOTE: Switches 7, 8 and 9 are not used in Modbus setup and should be set to their default **OFF** position.

MODBUS PACKET DATA FORMAT

Below are sample Modbus request and response packets:

SAMPLE WEIGHT REQUEST

| HEX | DESCRIPTION | DECIMAL | |
|------|-------------|---------|--------------------|
| 07 | DEVICE ID | 7 | BINTRAC STATION ID |
| 04 | INPUT REG | 4 | |
| 03e7 | ADDRESS | 1000 | START ADDRESS |
| 0008 | LENGTH | 8 | DATA LENGTH |
| 28 | CRC HIGH | | |
| d9 | CRC LOW | | |

TABLE 4

SAMPLE WEIGHT RESPONSE

| HEX | DESCRIPTION | DECIMAL | |
|----------|-------------|---------|----------------------------|
| 07 | DEVICE ID | 7 | BINTRAC STATION ID (1-127) |
| 04 | INPUT REG | 4 | |
| 10 | SIZE | 16 | |
| 000815a | BIN A | 33114 | DATA |
| ffff8001 | BIN B | -32767 | DATA |
| ffff8001 | BIN C | -32767 | DATA |
| ffff8001 | BIN D | -32767 | DATA |
| 28 | CRC HIGH | | |
| 2a | CRC LOW | | |

TABLE 5

SAMPLE FILL REQUEST

| HEX | DESCRIPTION | DECIMAL | |
|------|-------------|---------|--------------------|
| 05 | DEVICE ID | 5 | BINTRAC STATION ID |
| 04 | INPUT REG | 4 | |
| 04AF | ADDRESS | 1200 | START ADDRESS |
| 0012 | LENGTH | 18 | DATA LENGTH |
| 40 | CRC HIGH | | |
| 92 | CRC LOW | | |

TABLE 6

SAMPLE FILL RESPONSE

| HEX | DESCRIPTION | DECIMAL | |
|----------|-------------|---------|----------------------------|
| 05 | DEVICE ID | 5 | BINTRAC STATION ID (1-127) |
| 04 | INPUT REG | 4 | |
| 24 | SIZE | 36 | |
| 0F | YEAR | 15 | |
| 6 | MONTH | 6 | |
| 1D | DAY | 29 | |
| 00 | HOUR | 0 | |
| 0D | MINUTE | 13 | |
| 00001C29 | BIN A | 7209 | |
| 0F | YEAR | 15 | |
| 6 | MONTH | 6 | |
| 1D | DAY | 29 | |
| 00 | HOUR | 0 | |
| 0D | MINUTE | 13 | |
| 00000F37 | BIN B | 3895 | |
| 0F | YEAR | 15 | |
| 6 | MONTH | 6 | |
| 1D | DAY | 29 | |
| 00 | HOUR | 0 | |
| 0D | MINUTE | 13 | |
| 00001368 | BIN C | 1968 | |
| 0F | YEAR | 15 | |
| 6 | MONTH | 6 | |
| 1D | DAY | 29 | |
| 00 | HOUR | 0 | |
| 0D | MINUTE | 13 | |
| 00001C29 | BIN D | 7209 | |
| 58 | CRC HIGH | | |
| 77 | CRC LOW | | |

TABLE 7

Sample Modbus request and response packets (continued):

SAMPLE USAGE REQUEST

| HEX | DESCRIPTION | DECIMAL |
|------|-------------|---------|
| 05 | DEVICE ID | 5 |
| 04 | INPUT REG | 4 |
| 0577 | ADDRESS | 1400 |
| 0012 | LENGTH | 18 |
| c1 | CRC HIGH | |
| 55 | CRC LOW | |

TABLE 8

SAMPLE USAGE RESPONSE

| HEX | DESCRIPTION | DECIMAL |
|----------|-------------|---------|
| 05 | DEVICE ID | 5 |
| 04 | INPUT REG | 4 |
| 24 | SIZE | 36 |
| 0F | YEAR | 15 |
| 07 | MONTH | 7 |
| 05 | DAY | 5 |
| 00 | HOUR | 0 |
| 00 | MINUTE | 0 |
| 000006A7 | BIN A | 1703 |
| 0F | YEAR | 15 |
| 07 | MONTH | 7 |
| 05 | DAY | 5 |
| 00 | HOUR | 0 |
| 00 | MINUTE | 0 |
| 000006ED | BIN B | 1773 |
| 0F | YEAR | 15 |
| 07 | MONTH | 7 |
| 05 | DAY | 5 |
| 00 | HOUR | 0 |
| 00 | MINUTE | 0 |
| 000004CA | BIN C | 1226 |
| 0F | YEAR | 15 |
| 07 | MONTH | 7 |
| 05 | DAY | 5 |
| 00 | HOUR | 0 |
| 00 | MINUTE | 0 |
| 000006ED | BIN D | 1773 |
| 5B | CRC HIGH | |
| 24 | CRC LOW | |

TABLE 9

Weight Data Conditions:

| Bintrac Display | Weight | Error Description |
|-----------------|-------------------|---|
| no.bin | -32000 | Smart Summing Box is not communicating with the BinTrac Monitor |
| N/A | -32767 | Selected Bin is disabled and not displayed. |
| Error | 99999 or -9999 | Calculated weight exceeds display limit of >99999 or < -9999 |
| o.LoAd | >150% of Capacity | Weight exceeds 150% of programmed capacity. |
| no.con | -32600 | Remote Display lost communications connection with Host BinTrac Monitor |

TABLE 10

ASCII (7 bit)

| | Dip Switch 1 | Dip Switch 2 | Dip Switch 3 | Dip Switch 4 | Dip Switch 5 | Dip Switch 6 | Dip Switch 7 | Dip Switch 8 | Dip Switch 9 | Dip Switch 10 |
|---------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
| ASCII Output | ON | OFF | - | - | - | - | - | - | - | - |
| Baud Rate (1200) | | - | OFF | OFF | - | - | - | - | - | - |
| Baud Rate (9600) | - | - | ON | OFF | - | - | - | - | - | - |
| Baud Rate (19200) | - | - | OFF | ON | - | - | - | - | - | - |
| Baud Rate (38400) | - | - | ON | ON | - | - | - | - | - | - |
| No Parity | - | - | - | - | OFF | OFF | - | - | - | - |
| Even Parity | - | - | - | - | ON | OFF | - | - | - | - |
| Odd Parity | - | - | - | - | OFF | ON | - | - | - | - |
| No Parity | - | - | - | - | ON | ON | - | - | - | - |
| Broadcast Off | - | - | - | - | - | - | OFF | - | - | - |
| Broadcast On | - | - | - | - | - | - | ON | - | - | - |
| Single Bin (A) | - | - | - | - | - | - | - | OFF | - | - |
| Multi Bin (A,B,C,D) | - | - | - | - | - | - | - | ON | - | - |
| 5 Digit Output | - | - | - | - | - | - | - | - | OFF | - |
| 6 Digit Output | - | - | - | - | - | - | - | - | ON | - |
| RS-232 | - | - | - | - | - | - | - | - | - | ON |
| RS-485 | - | - | - | - | - | - | - | - | - | OFF |

TABLE 11

ASCII Output

Switch 1 and 2 allow the user to set the HouseLink HL-10S to Modbus or ASCII. For ASCII, switch 1 will be set to **ON** and switch 2 will be set to **OFF**.

Baud Rate

There are four different baud rates that are used on the HouseLink HL-10S; 1200, 9600, 19200 and 38400. Switch 3 and 4 will need to be set according to the chosen baud rate. Refer to Table 11 above to determine the correct switch settings.

Parity

There are three different parity settings that are used on the HouseLink HL-10S; No Parity, Even Parity and Odd Parity. Refer to Table 11 above to determine the correct switch settings.

Broadcast

Switch 7 is used to set broadcast **ON** or **OFF**. Refer to Table 11 above to determine the correct switch settings.

Single/Multi Bin

Switch 8 sets the output data format as single or multiple bin configurations. Refer to Table 11 above to determine the correct switch settings.

5 or 6 Digit Output

Switch 9 selects a 5 or 6 digit output. Refer to Table 11 above to determine the correct switch settings.

Serial Interface

Switch 10 is used to set the HouseLink HL-10S to either RS-232 (**ON**) or RS-485 (**OFF**).

ASCII DATA RECORD FORMATS

Data Format for Single and Multiple Bin Configurations

| Data Format Options | Data Format (for “P” command) |
|---------------------|--|
| Single Bin | +/-wwwwwcrLf ** |
| Multiple Bins | +/-wwwww,+/-wwwww,+/-wwwww,+/-wwwwwcrLf ** |

TABLE 12

Serial Data Command Set

| Poll Command | Description and Data Record Format (fixed length) |
|--------------|--|
| P | Current weight of first enabled bin +/-wwwwwcrLf |
| PP | Current weight of all four bins +/-wwwww,+/-wwwww,+/-wwwww,+/-wwwwwcrLf |
| SnnP | Current weight of first enabled bin with matching BinTrac Station ID +/-wwwwwcrLf *Also works with F, FF and U, UU commands |
| SnnPP crLf | Current weight of all four bins with matching BinTrac Station ID +/-wwwww,+/-wwwww,+/-wwwww,+/-wwwwwcrLf *Also works with F, FF and U, UU commands |
| Fcr | Single Bin Fill: yy,mm,dd,hh,mm,+/-wwwwwcrLf |
| Ucr | Single Bin Usage: yy,mm,dd,hh,mm,+/-wwwwwcrLf |
| FFcr | Multiple Bin Fill: yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf |
| UUcr | Multiple Bin Usage: yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf yy,mm,dd,hh,mm,+/-wwwwwcrLf |

TABLE 13

Note: All commands must be terminated by CR. Latency between characters within a multiple character command (including CR), cannot exceed 250msec.

**** Fixed length weight values can be configured for 5 or 6 digits as set by dip switch settings.**

w – bin weight

n – Station ID number

yy,mm,dd,hh,mm – Year, Month, Day, Hour, Minutes

CR – Carriage Return (Hx0D).

LF – Line Feed (Hx0A).

Weight Data Conditions:

| Bintrac Display | Weight | Error Description |
|-----------------|-------------------|---|
| no.bin | -32000 | Smart Summing Box is not communicating with the BinTrac Monitor |
| N/A | -32767 | Selected Bin is disabled and not displayed. |
| Error | 99999 or -9999 | Calculated weight exceeds display limit of >99999 or < -9999 |
| o.LoAd | >150% of Capacity | Weight exceeds 150% of programmed capacity. |
| no.con | -32600 | Remote Display lost communications connection with Host BinTrac Monitor |

TABLE 14

Communications Hub

| | Dip Switch 1 | Dip Switch 2 | Dip Switch 3 | Dip Switch 4 | Dip Switch 5 | Dip Switch 6 | Dip Switch 7 | Dip Switch 8 | Dip Switch 9 | Dip Switch 10 |
|-------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|---------------|
| Comm Hub | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | OFF | - |
| No Parity | - | - | - | - | OFF | OFF | - | - | - | - |
| Even Parity | - | - | - | - | ON | OFF | - | - | - | - |
| Odd Parity | - | - | - | - | OFF | ON | - | - | - | - |
| No Parity | - | - | - | - | ON | ON | - | - | - | - |
| RS-232 | - | - | - | - | - | - | - | - | - | ON |
| RS-485 | - | - | - | - | - | - | - | - | - | OFF |

Table 15

Communication Hub

The HouseLink HL-10S can operate as a Communication Hub. To do so, switches one through nine will need to be set to **OFF**.

Parity

There are three different parity settings that are used on the HouseLink HL-10S; No Parity, Even Parity and Odd Parity. Refer to Table 15 above to determine the correct switch settings.

Serial Interface

Switch 10 is used to set the HouseLink HL-10S to either RS-232 (**ON**) or RS-485 (**OFF**).

When used as a communication hub, the HouseLink HL-10S can be connected to an external AT modem, Cellular modem or internet connection. This equipment is sold separately.

PASS THROUGH MODE*

| | Dip Sw itch 1 | Dip Sw itch 2 | Dip Sw itch 3 | Dip Sw itch 4 | Dip Sw itch 5 | Dip Sw itch 6 | Dip Sw itch 7 | Dip Sw itch 8 | Dip Sw itch 9 | Dip Sw itch 10 |
|-----------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|----------------|
| PASS THRU | ON | ON | OFF | OFF | OFF | OFF | OFF | OFF | OFF | - |
| 232 | - | - | - | - | - | - | - | - | - | ON |
| 485 | - | - | - | - | - | - | - | - | - | OFF |

TABLE 16

*This mode allows communications to pass through the HL-10S unaltered. This mode is to be used with systems using a Bintrac Indicator with software version 3.14 or earlier.

Troubleshooting

The HouseLink HL-10S can be used in various modes and with various setup parameters. The LED light inside the unit will display 4 different ways; **OFF, ON, SLOW BLINK, FAST BLINK**. Table 17 has a brief explanation of what those conditions mean and a resolution to each.

| LED Condition | Description | Resolution |
|-------------------|------------------|---|
| No Light | No Power | Check Power |
| Solid ON | No Communication | Verify wiring and baud rate |
| Slow Blink | Communicating | Verify correct data is being transferred |
| Fast Blink | Discovery Mode | Discovering devices, wait until finished. |

TABLE 17

RESET BUTTON

The reset button will respond differently depending upon the mode the device is currently in. Below is an explanation of the reset button based on mode

Modbus: Device will reset and all parameters will remain the same.

ASCII: Device will reset and all parameters will remain the same. If the device is in broadcast mode, it will enter discovery mode*.

Communication Hub: Device will reset and will enter discovery mode*.

**Discovery mode is when the HouseLink HL-10S searches for BinTrac® devices.*

BinTrac Error Messages

no.bin

This error message indicates that the BinTrac Indicator is not communicating with the Smart Summing Box of the indicated bin.

- *Disable bins that do not have an associated Smart Summing Box and bin.*
- *Verify wiring between Smart Summing Box and BinTrac Indicator is correct and has not been damaged.*
- *Verify Smart Summing Box has been programmed as the correct bin.*
 - *Verify Smart Summing Box dip switch settings are set for their selected bin (A, B, C or D).*
 - *Verify that two Smart Summing Boxes are not programmed as the same bin as this will cause no.bin error for both.*
- *Inspect Smart Summing Box for flashing light.*
 - *A steady flashing light indicates the Smart Summing Box has power and is operating correctly.*
 - *An irregular flashing light indicates the Smart Summing Box has power but is unable to communicate with the BinTrac Indicator.*
 - *Confirm all wires are tight and secure.*
 - *Confirm dipswitches are set correctly.*
 - *Communications port on Summing Box or BinTrac Indicator may have been damaged.*
 - *If BinTrac Indicator is displaying no.bin for other connected bins, replace indicator.*
 - *Replace summing box*
 - *No Light indicates the Smart Summing Box does not have adequate power or has been damaged.*
 - *Confirm all wires are tight and secure.*
 - *Verify 12VDC is available to the Smart Summing Box.*
 - *Locate a shorted loadcell that could be shorting power within Smart Summing Box.*
- *If more than a single bin is displaying no.bin, isolate the problem Smart Summing Box by removing all connects except to a single Smart Summing Box.*

Error

This error message indicates the weight reading exceeds the five digit display. This can be caused by invalid programmed settings, a loadcell not correctly plugged into a connector in the Smart Summing Box, a defective loadcell causing a large weight reading, or a defective Smart Summing Box.

- *Confirm all programmed settings are correct*
 - *Verify Zero is valid and in-range. A large incorrect zero can cause this.*
 - *Verify Capacity has been correctly programmed.*
- *Open summing box and inspect loadcell connections.*
 - *Verify connector is properly aligned with its associated header.*
 - *Verify wires are properly seated in each connector.*
- *Confirm Summing Box is clean and dry. Long-term moisture in a Summing Box can cause inaccurate readings.*
- *Check Loadcells See “Loadcell Troubleshooting Procedures”*

no.con

This error message indicates that this device has been programmed as a Remote Display device and is unable to communicate with the BinTrac Indicator.

- *Verify that this indicator is intended to be a Remote Display as configured in Setup Configuration. This error message more often appears when a Bin Indicator was accidentally programmed as a Remote Display unit.*
- *Verify wiring is correct between BinTrac Indicator and BinTrac Remote Display.*

Operational Specifications

| | |
|---|--|
| Operating Temperature Range: | -40°C to +60°C (-40°F to +140°F) |
| Humidity: | 5% to 95% (non-condensing) |
| Environmental Air: | No corrosive gasses permitted |
| Shock and Vibration: | N/A |
| Enclosure Type: | Unsealed |
| Agency Approvals: | N/A |
| Wiring Type: | Screw terminal blocks |
| Power Requirements: | 10.5 VDC – 13.5 VDC (Current depends on port loading) |
| Configurable SERIAL Com Interface: | Isolated RS232/RS485 |
| COM IN/OUT Serial Com Interfaces: | Herdstar optically isolated (proprietary) |

APPENDIX A

When using the HouseLink HL-10S with a software version less than 3.14, you will need to set the device in pass-through mode.

Legal

Portions of this devices firmware are ported from freemodbus available at <http://freemodbus.org>. The following disclaimer is required by the author:

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